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Surface Finish  
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# Vdi Surface Finish Plastic

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## **Vdi Surface Finish Plastic**

VDI 3400 Surface  
Finish: Measurement of  
surface finishes is done  
with instruments called  
profilometers.  
Definition of  
Roughness criteria. vdi  
3400 depth.

## **VDI 3400 Surface Finish | edm surface finish chart- Upmold**

VDI 3400 Surface  
*Page 4/25*

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Finish Card Comparing with traditional metal plaques, our VDI 3400 surface finish card give you a real hand touch or visual look of what a actual plastic surface finish would like. Also, a variety of materials like ABS, PMMA, PC and colors like black, white, red are available for your option.

**VDI 3400 Surface  
Finish - Plastopia**  
Surface finish of plastic

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injection molding product October 18, 2019 by Jackie VDI 3400 texture Different physical and chemical properties of the polymer blends, as well as the different parameters of the plastic injection molding process cause the surface finish on the plastic composites to vary greatly.

## **Surface finish of plastic injection**

# Get Free Vdi Surface Finish Plastic **molding product ...**

VDI What does this mean in surface finish terms? 2004. Q. Our company is a supplier to the automotive industry worldwide. We are a plastic injection moulding company in the North East of the UK and manufacture our own mould tools. For surface finishes on our tooling we have used VDI comparator blocks. Can anybody tell me what the initials

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"VDI" stand for?

## **What does "VDI" mean in surface finish terms?**

D: Plastic plaque size: 200×145×3.5mm of VDI 3400 for clear material made in EDM machine of GF-AgieCharmilles from Switzerland. E: Plastic scale size: 120×65×2mm of SPI finish standard scale with black/clear color. F: steel plate size:

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25x48mm of SPI finish standard with 12 pcs plate. VDI 3400 Ref VDI 12 . VDI 15 . VDI 18 . VDI 21 . VDI 24 .

## **VDI 3400, mold texturing, VDI finish, EDM surface**

VDI 3400 Surface Finish, charmilles edm surface finish chart, charmilles finish, vdi surface finish chart, vdi surface finish conversion, vdi vs spi surface finish

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## **VDI 3400 Surface Finish, EDM surface finish, Vdi surface ...**

We provide mini ABS plastic cards to provide you reference or plaque samples of VDI 3400 Standard Texture and SPI Finish

Standard. Each card includes 12 various VDI Texture or SPI Finish plaques. Comparing with traditional metal plaque or book, plastic cards give you a real

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hand touch or visual texture look of what you will mold your plastic parts.

## **Mold Texture | SPI Mold Finish - Plastopia**

VDI texture. Suggest add more 0.5 degree draft for safety., Øo//Pg  
APT Mold Amazing  
Prototype and Tooling .

TYPE OF FINISHES

DIAMOND PAPER

STONE DRY BLASTED

DESCRIPTION &

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PREVIOUS FINISH  
NUMBERS is  
comparable to is  
slightly finer than has  
more im flections than  
is finer than

**Texture High glossy**  
**Texture blend**  
**polish.**

EDM plastic surface  
finishes scale to VDI  
3400 surface  
comparison pattern,  
please browse this  
website link to  
purchase:

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[www.vdi3400.com](http://www.vdi3400.com).

CONTACT US Tel : +86

- 769-82566780 Fax :

+86 - 769-82566781; E-

MAIL E-mail 1 : support

@moldtexture.net E-

mail 2 : sunnykissyou@

hotmail.com

## **EDM plastic surface finishes**

Category B: Finishes  
made by sandpaper.

Category B is achieved  
using sandpaper. This  
surface finish is applied  
in a back-and-forth

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motion, which creates characteristic linear scratches in a very noticeable pattern. It's possible to have a surface finish for B-1 which also measures a flatness of Ra 2~3, the same as A-3.

## **How to make and measure surface textures for plastics**

...

Finish SPI&ast;  
standard Finishing  
Method Typical surface

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roughness Ra ( $\mu\text{m}$ )

Super High Glossy  
finish: A-1: Grade #3,  
6000 Grit Diamond  
Buff: 0.012 to 0.025:  
High Glossy finish: A-2:  
Grade #6, 3000 Grit  
Diamond Buff: 0.025 to  
0.05: Normal Glossy  
finish: A-3: Grade #15,  
1200 Grit Diamond  
Buff: 0.05 to 0.10: Fine  
Semi-glossy finish: B-1:  
600 Grit ...

**Injection molding  
SPI surface finishes |**

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Purchase a Metal EDM  
Surface Finish Gage -  
Send PO and Check for  
\$250. to: High  
Performance

Machinery, LLC 313 S.  
Main St. Orange, MA.  
01364 978-544-6500

AGIECHARMILLES EDM  
SURFACE FINISH  
CROSS REFERENCE  
CHART EDM Surface  
Finish Scale RA MICRO-  
METER RA MICRO  
INCHES RMS -2 .08  
3.14 3.90 -1 .09 3.54

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4.40 0 .10 3.94 4.90

## **EDM Surface Finish Charts -JG - High Performance Machinery**

We can supply with VDI  
standard scale of EDM  
surface finish standard  
by making EDM  
machine of GF-  
AgieCharmilles from  
Switzerland for  
roughness VDI 3400  
Making by EDM or  
Laser or Sandblasting  
or Etching on mold

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cavity surface to be  
achieved

## **VDI standard, EDM surface finish standard | VDI 3400**

All plastic injection  
molded parts have a  
surface texture created  
by the tools that made  
them. To get the  
surface finish and  
texture that you want,  
it's important for you  
to understand how we  
make and measure  
such finishes in our

Get Free Vdi  
Surface Finish  
Plastic  
inspection department.

## **Surface Textures for Plastic Injection Molding Tools**

Plastic Finishes.

Injection molding offers hundreds of thermoplastic resins that are flexible, strong, and can have fine cosmetic finishes. At Protolabs, aluminum molds can be quickly produced by three-axis milling and easily hand polished or textured to

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one of eight surface finishes, which range from non-cosmetic to high-gloss polish:

## **An Overview of Injection Molding Surface Finishes**

In the U.S., most of us are very familiar with the Society of the Plastics Industry's standard surface finish definitions, such as an A-1 diamond buff, C-1 Grit Stone or a B-2 Grit Paper finish. As you

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can see, the RA equivalent value of that A-1 diamond buff is a 0 - 1 $\mu$ , while the C-1 Stone finish has a 10 - 12 $\mu$  RA value and the B-2 ...

## **Surface Finish: Understanding Mold Surface Lingo ...**

Metal Plaque Visual  
Texture Surface Finish  
Plastic Card Plastic  
Material It Is Finished  
Touch Colors Cards.  
VDI 3400 Texture Card

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with 12 plaques: VDI 12, VDI 15, VDI 18, VDI 21, VDI 24, VDI 27, VDI 30, VDI 33, VDI 36, VDI 39, VDI 42, VDI 45.

Contact us to get a quote and lead time for this card.

## **7 Best Surface Finish Cards and Books images | Surface ...**

SPI finish standard  
plaques with black and  
clear materials for ABS  
and PC surface SPI

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surface finish standard  
with metal scale E:

Plastic scale size:

120×65×2mm of SPI  
finish standard scale  
surface with

black/clear color. F:

steel plate size:

25×48mm of SPI finish  
standard surface with

12 pcs plate. SPI Finish

standard SPI A1 . SPI

A2 . SPI A3 . SPI B1 .

**SPI surface finish  
standard of metal,  
plastics scale**

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Polished finishes Sticky  
Post By admin On  
November 7, 2014 So  
your customer has  
given you a surface  
finish value that you  
have to hit and you are  
not sure about the  
value in your normal  
standard.

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